The complete range of pillar and wall jib cranes for loads up to 6.3 tonnes.
ABUS Jib Cranes in action
An everyday demonstration of productive teamwork
Performing work in teams unites the potentials of individuals to form a strong company. ABUS jib cranes are efficient partners performing their tasks reliably and easing the load on the people who use them. With its comprehensive product line of jib cranes, ABUS offers flexible and cost efficient material handling solutions for any job in the workplace.

ABUS jib cranes can be individually tailored – from the type of mounting or hoist to optional configurations for particular requirements – all produced to ABUS’ high levels of quality. With the touch of a button, they can handle loads up to 6.3 tonnes precisely and effortlessly – whether mounted on their own pillars or on walls or columns. For loading machines, changing heavy tools or lifting workpieces onto tables for processing – with ABUS jib cranes, the lifting is easier, more efficient and safer.

Take a look at our brochure:
- P. 6/7 Quick overview/standard models
- P. 8–11 ABUS Jib cranes in detail
- P. 12/13 “Added value” solutions clearly explained
- P. 14–17 Jib cranes used by our customers
- P. 18/19 Mounting solutions
- P. 20–22 Optional configurations
- P. 23 ABUS hoists, integral parts of the system
- P. 24 ABUS crane systems, all products
- P. 25 Enquiry form
ABUS Jib cranes

The crane finder

<table>
<thead>
<tr>
<th>Crane type</th>
<th>Movement</th>
<th>Operation</th>
<th>Mounting</th>
<th>Design</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trolley</td>
<td>Crane length</td>
<td>Hoist head</td>
<td>Slewing range</td>
<td>Capacity</td>
</tr>
<tr>
<td>LS</td>
<td>180°</td>
<td>Electric chain hoist</td>
<td>push-pull via pendant from hoist</td>
<td>to 11</td>
</tr>
<tr>
<td>LXS</td>
<td>180°</td>
<td>Electric chain hoist</td>
<td>push-pull or powered via pendant from hoist</td>
<td>to 0.51</td>
</tr>
<tr>
<td>VS</td>
<td>180°</td>
<td>Electric wire rope hoist</td>
<td>push-pull or powered via pendant from hoist all mobile pendant control</td>
<td>to 4</td>
</tr>
<tr>
<td>LW</td>
<td>180°</td>
<td>Electric chain hoist</td>
<td>push-pull via pendant from hoist</td>
<td>to 11</td>
</tr>
<tr>
<td>LWX</td>
<td>180°</td>
<td>Electric chain hoist</td>
<td>push-pull via pendant from hoist</td>
<td>to 0.51</td>
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<td>to 4</td>
</tr>
<tr>
<td>VW</td>
<td>180°</td>
<td>Electric wire rope hoist</td>
<td>powered mobile pendant control</td>
<td>to 5</td>
</tr>
</tbody>
</table>

ABUS electric wire rope hoist GM
- 2 lift speeds for quick lifting and precise setting down of loads in a ratio of 1:6
- 2 travel speeds in a ratio of 1:4
- Pole-changing rotary cylinder motors with electromagnetically releasable disc brakes
- Contactor control 48 V
- Electronic overload protection with hours in operation counter
- Gear unit limit switches for highest and lowest hook position
- Painted in RAL 5017, traffic blue

Standard Models

The basis for working safely

Building codes
- Version in accordance with DIN 15018 (Crane; principles for steel structures) and EN 60204-32 (Electrical equipment of machines)
- The jib cranes and hoists meet the requirements of EU machinery directive as well as the German “Equipment and Product Safety Law”
- ABUS jib cranes and components are designed exclusively for use in completely enclosed buildings under normal industrial operating conditions.
ABUS Pillar jib crane LS
Making work easier

Capacity: to 1 t
Jib length: to 7 m ♦

with electric chain hoist
• lightweight design (DIN 15018 H2/B2)
• jib arm made of sturdy, hollow steel sections
• safety anchoring with ribbed pillar base
• trolley with easy roll plastic rollers
• square crane pillars

Capacity: to 1 t
Jib length: to 7 m ♦

with electric chain hoist
• lightweight design (DIN 15018 H2/B2)
• jib arm made of sturdy, hollow steel sections
• safety anchoring with ribbed pillar base
• trolley with easy roll plastic rollers
• square crane pillars

ABUS Pillar jib crane LSX
Extra lift height when you need it

Capacity: to 0,5 t
Jib length: to 7 m ♦

with electric chain hoist
• lightweight design conforming to DIN 15018 H2/B2)
• sturdy, with low-build profile section jib arm for optimised hook height
• easy roll jib mounting
• safety anchoring with ribbed pillar base
• easy installation of hoist trolley due to removable jib end plate and adjustable clamping buffers

Capacity: to 0,5 t
Jib length: to 7 m ♦

with electric chain hoist
• lightweight design conforming to DIN 15018 H2/B2)
• sturdy, with low-build profile section jib arm for optimised hook height
• standard wall bracket
• easy installation of hoist trolley due to removable jib end plate and adjustable clamping buffers

ABUS Wall jib crane LW
For ergonomic relief of strain

Capacity: to 1 t
Jib length: to 7 m ♦

with electric chain hoist
• lightweight design (DIN 15018 H2/B2)
• jib arm made of sturdy, hollow steel sections
• standard wall bracket
• trolley with easy roll plastic rollers

Capacity: to 1 t
Jib length: to 7 m ♦

with electric chain hoist
• lightweight design (DIN 15018 H2/B2)
• jib arm made of sturdy, hollow steel sections
• standard wall bracket
• trolley with easy roll plastic rollers

ABUS Wall jib crane LWX
The master of assembly

Capacity: to 0,5 t
Jib length: to 7 m ♦

with electric chain hoist
• lightweight design conforming to DIN 15018 H2/B2)
• sturdy, with low-build profile section jib arm for optimised hook height
• standard wall bracket
• easy roll jib mounting
• safety anchoring with ribbed pillar base
• easy installation of hoist trolley due to removable jib end plate and adjustable clamping buffers

Capacity: to 0,5 t
Jib length: to 7 m ♦

with electric chain hoist
• lightweight design conforming to DIN 15018 H2/B2)
• sturdy, with low-build profile section jib arm for optimised hook height
• standard wall bracket
• easy roll jib mounting
• safety anchoring with ribbed pillar base
• easy installation of hoist trolley due to removable jib end plate and adjustable clamping buffers
**ABUS Pillar jib crane VS**

An all-around performer

- **Capacity:** to 4 t
- **Jib length:** to 10 m

with electric chain hoist
- light heavyweight design (DIN 15018 H2/B3)
- sturdy, steel construction with low-build profile section jib arm for optimised hook height
- safety anchoring with heavy-duty ribbed pillar base
- easy installation of hoist trolley due to removable jib end plate and adjustable clamping buffers
- electrical system incl. slip-rings

**Fig.:** VS with optional configurations (electric slewing gear and mobile control unit)

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**ABUS Wall jib crane VW**

Keeping the floor clear

- **Capacity:** to 4 t
- **Jib length:** to 10 m

with electric chain hoist
- light heavyweight design (DIN 15018 H2/B3)
- sturdy, with low-build profile section jib arm for optimised hook height
- easy installation of hoist trolley due to removable jib end plate and adjustable clamping buffers

**Fig.:** VS with optional configurations (electric slewing gear and mobile control unit)

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**ABUS Pillar jib crane VS**

An all-around performer

- **Capacity:** to 6.3 t
- **Jib length:** to 10 m

with electric wire rope hoist
- light heavyweight design (DIN 15018 H2/B3)
- sturdy, steel construction with low-build profile section jib arm for optimised hook height
- safety anchoring with heavy-duty ribbed pillar base
- easy installation of wire rope hoist trolley due to removable jib end plate and adjustable clamping buffers
- electrical system incl. slip-rings
- powered trolley, 2-speed
- powered slewing, 2-speed
- mobile control runs length of jib

**Fig.:** VS with optional configurations (electric slewing gear and mobile control unit)
A typical ABUS feature
“Added-value” solutions from a single source

1. Slip-rings
   Power supply via slip-rings for infinite 360° slewing.

2. Plug connectors
   Equipped exclusively with plug connectors designed for rapid, trouble-free connection when installing and servicing. This saves time and ensures greater safety.

3. Powered trolley
   The electrically driven trolley moves at the push of a button.

4. ABUS electric chain hoist
   For reliable lifting from 80 kg to 4 t.

5. Bolted end connection plate
   For rapid mounting of the trolley without prior disassembly.

6. Powered slewing gear
   Electrically driven slewing for smooth travel.

7. Safety pillar base
   The specially designed pillar base with precisely welded ribs and internal support ring ensures safety and stability.

If you plan a jib crane with ABUS, there are really no limits. Everything you need to turn a single crane into a convenient complete solution is available – from a single supplier. This makes planning easier and helps cut costs – not only when buying your crane but also in the years which follow.

Because the whole is simply worth more than the sum of its parts, it also pays to take a close look at the performance features and cost advantages of ABUS extras, components and accessories.
**ABUS Jib Cranes**

**Daily in action**

**Pillar jib crane LS**
with electric chain hoist
ABUCompact GM2

<table>
<thead>
<tr>
<th>Capacity: 100 kg</th>
<th>Jib length: 3 m</th>
<th>Overall height: 3,5 m</th>
</tr>
</thead>
</table>

The pillar jib crane LS is typically used for lifting tasks that are mostly in the lower capacity range. As shown here in the example of transmission and engine manufacture, the load can be quickly and safely raised and e.g. set down on a pallet. The high lifting speed of 12 m/min with the electric chain hoist also contributes to efficient work performance. The crane is mounted on the existing base plate by means of an intermediate steel plate.

**Wall jib crane LW**
with electric chain hoist
ABUCompact GM2

<table>
<thead>
<tr>
<th>Capacity: 250 kg</th>
<th>Jib length: 7 m</th>
<th>Lift height: 3,1 m</th>
</tr>
</thead>
</table>

The wall jib crane LW is an unobtrusive and reliable aid when it comes to moving lighter loads by hand. Its lightweight design allows it and its load to be guided quickly and precisely even at longer jib lengths. This is an effective aid to daily operation – as in this case in the picking area for packaging machines. This crane is mounted with a bracket on the building support column. The brackets fit around the supports, even those with large cross-sections, to bring the crane to the desired height.

**Pillar jib crane LSX**
with electric chain hoist
ABUCompact GM2

<table>
<thead>
<tr>
<th>Capacity: 500 kg</th>
<th>Jib length: 3,2 m</th>
<th>Overall height: 3,4 m</th>
</tr>
</thead>
</table>

The advantages of the pillar jib crane LSX are evident in workplaces with restricted room heights, as can be seen here in the measuring room for components of machine tools. Due to its special construction with the raised jib arm, a good lift height can be reached even with low ceilings. Jib arm and hoist are located at a safe distance away from the area in which the operator moves. The crane is mounted by means of a steel dowel plate with special floor dowels conforming to the permissible dynamic loads.

**Wall jib crane LWX**
with electric chain hoist
ABUCompact GMC

<table>
<thead>
<tr>
<th>Capacity: 100 kg</th>
<th>Jib length: 3 m</th>
<th>Lift height: 2,5 m</th>
</tr>
</thead>
</table>

Low ceilings and additional required floor clearance are typical criteria for selecting the LWX wall jib crane. Its low space requirements and practicable lift height make a strong argument in its favour. The continuously controllable ABUCompact GMC provides particularly delicate lifting and setting down of the load at this assembly station. The wall bracket included in the delivery is used to mount the crane on a steel support in the room’s wall.
ABUS Jib Cranes
Daily in action

Pillar jib crane VS
with electric chain hoist
ABUCompact GM8

- Capacity: 2 t
- Jib length: 7 m
- Overall height: 6 m

Used in the assembly of road construction machines, this VS pillar jib crane moves larger loads that can no longer be safely and conveniently moved by hand.
The crane is therefore equipped with electric, 2-speed drives for the trolley and slewing. Operation is independent of the load position with mobile pendant controls that move parallel to the jib arm, simplifying handling and ensuring safer working.
The crane is securely anchored to a base foundation.

Wall jib crane VW
with electric chain hoist
ABUCompact GM4

- Capacity: 1 t
- Jib length: 5 m
- Lift height: 5.3 m

This crane is required in tank and container construction for transport of loads between work levels of different heights. The design of the wall jib crane VW enables the given building dimensions to be used to the fullest, so that the transfer of the load is achieved at the highest possible lift height. The crane has electric, 2-speed trolley and slewing drives, without which the desired movements of the load would be practically impossible.
Weld-on plates are used to mount the crane directly on the steel supports of the building.

Pillar jib crane VS
with electric wire rope hoist
GM 1000

- Capacity: 5 t
- Jib length: 7 m
- Overall height: 5 m

Plates and steel components of varying size and weighing up to 5 t are required in mould and die production. With the pillar jib crane VS, these can be reliably moved.
With electric, 2-speed trolley and slewing drives equipped as standard, the crane can be easily operated via the freely movable control unit with the pendant controls.
The cone-shaped pillar tip allows the smallest possible approach dimension to the pillar even with high loads.
The crane is solidly mounted on a large-sized base foundation with anchor rods.

Wall jib crane VW
with electric wire rope hoist
GM 800

- Capacity: 3.2 t
- Jib length: 5 m
- Lift height: 3 m

Tight installation conditions, high load capacities and a precise movement of the load into the tool machine characterise this application example. The optimisation of the lift height at 3.2 t is achieved through the use of an ABUS electric wire rope hoist.
Two-speed control of electrically driven movements in all directions enables delicate handling of workpieces and equipment. The crane is mounted with weld-on plates at the back on the additionally placed support structure.
Mountings for Pillar Jib Cranes
A question of standpoint

Foundation block with anchor bolts
The currently most regularly requested type of mounting for pillar jib cranes uses anchor rods. These are positioned within a concrete foundation block. ABUS delivers the anchors and a steel template for positioning and aligning the anchor box as well as the required information for pouring a foundation with reinforcement in accordance with DIN 1045-1.

Foundation with ABUS ideal anchors
ABUS ideal anchors offer an intelligent mounting alternative whenever the later site of the crane is to remain freely walkable and drivable for the time being. The two-part anchor rods are connected to each other with sleeves. The sleeves are flush with the floor surface and are protected by cover caps. To mount the crane, threaded bolts are screwed into the sleeves.

Intermediate plate on a concrete floor
Using a square intermediate plate, the crane can be mounted on a suitable existing concrete floor. After the floor plate has been drilled and chiselled out, anchors are inserted and cast. ABUS delivers the intermediate plate and, on request, the appropriate floor anchors.

Intermediate plate on a concrete suspended ceiling
Alternatively, the intermediate plate can be mounted to a suitable concrete ceiling with through-wall anchors. ABUS delivers the intermediate plate and, on request, the appropriate through-wall anchors.

Dowel plate on a concrete floor/a concrete ceiling
Pilar jib cranes of average Safe Working Loads are particularly efficient with our dowel mounting system. This system uses Fischer dowels, especially developed for dynamic loads, which are fitted into the counter-sunk holes of the round dowel plate during install. ABUS delivers the dowel plate, the required dowels as well as a mould ring for the grouting.

Alignment and underpouring
Safety while working requires the careful alignment of a crane prior to initial operation. The existing floors are not always level enough to ensure this. All mounting systems of our pillar jib cranes therefore offer the necessary room for adjustment through an assembly gap. The subsequent grouting of the crane ensures stability.

Mountings for Wall Jib Cranes
Adapted flexibility

On steel supports using wall bracket/mounting
The simplest type of mounting of wall jib cranes is the bolting onto existing steel supports. For this, the supports must be of structurally sufficient size (they may need to be reinforced) and exhibit a sufficiently wide connection surface. All ABUS wall jib cranes include this mounting option in the scope of delivery of standard equipment. For types LW and LWX this is provided through the wall bracket and for type VW through direct bolting on of both wall mountings.

On reinforced concrete supports using brackets
On structurally suitable, square or rectangular reinforced concrete supports which can be freely enveloped, wall jib cranes can be mounted with brackets. The required tension forces can be applied through threaded rods to hold the crane securely to the support at the desired height. The support must have the required minimum width for this. ABUS delivers brackets designed for the support dimensions, together with the required mounting material.

On reinforced concrete walls or supports using weld-on plates
Concrete walls or supports can be prepared for the mounting of wall jib cranes on weld-on plates through suitable mounting plates with grouted anchoring as a substructure. When performing this construction work, care should be taken that the mounting plates lie exactly flush and exhibit plumb-vertical connection surfaces. The weld-on plates are welded to the substructure. The wall bracket or the wall mountings of the crane are bolted onto the weld-on plates. ABUS delivers the weld-on plates with the required mounting screws.

On steel supports using weld-on plates
Weld-on plates can be welded directly onto steel supports or load-bearing steel structures providing holes will not or cannot be drilled through them. (not pictured)

On reinforced walls using wall brackets and through-wall anchors
For mounting on reinforced concrete walls of adequate load-bearing capacity, wall brackets are used. For the types LW and LWX, the wall bracket is included in the scope of delivery. For the type WW, it is available as optional equipment. The wall brackets are mounted on the wall with ties and counterplates. Included in the ABUS scope of delivery are the anchor rods, counterplates and the required mounting materials, all adapted for the respective wall thickness.

Structural inspection of the building
Jib cranes transfer forces and torque to the building and supporting structures. Safe crane operation depends entirely on the adequate checking of the support structure by a structural engineer.
Optional Configurations
Sound individual solutions

Powered trolley (Fig. 1)
Powered slewing (Fig. 2)
Powered slewing (Fig. 3)
Slewing limit stop – bumper rod (Fig. 4)
Mobile control unit (Fig. 11)
Remote control (Fig. 12)
Slewing limit stops, adjustable (Fig. 5)
Slewing limit switch, VS (Fig. 6)
Adjustable brake (Fig. 9)
Slewing resistance control (Fig. 10)
Slewing limit switch, VW (Fig. 7)
Limit switch for trolley travel (Fig. 8)
Jib crane with additional power socket and plug on hoist (Fig. 13)
Safety load hooks (Fig. 14)

<table>
<thead>
<tr>
<th>Optional configuration supply overview*</th>
<th>Function/Functional unit</th>
<th>Optional configuration</th>
<th>Recommendation (R)/Note (N)</th>
<th>Fig.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric drives</td>
<td>Electric trolley, 2-speed, 5/20 m/min</td>
<td>— X X — X X</td>
<td>(R) loads of 500 kg or more and jib lengths longer than 4 m</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>Electric slewing gear, 2-speed</td>
<td>— — X — — X</td>
<td>(R) loads of 500 kg or more and jib lengths longer than 6 m</td>
<td>2 / 3</td>
</tr>
<tr>
<td>Travel limiters</td>
<td>Slewing limit stop as bumper rod</td>
<td>— X X — X X</td>
<td>(N) on-site limit stop required</td>
<td>4</td>
</tr>
<tr>
<td></td>
<td>Adjustable slewing limit stops</td>
<td>X X X X X —</td>
<td>(N) available for simple retro-fitting from 02/2019</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td>Slewing limit switch</td>
<td>— — X — — X</td>
<td>(N) braking function, braking and shutdown function</td>
<td>6 / 7</td>
</tr>
<tr>
<td></td>
<td>Trolley travel limit switch</td>
<td>— X X — X X</td>
<td>(N) braking function, braking and shutdown function</td>
<td>8</td>
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<tr>
<td></td>
<td>Limit switch for electric chain hoist</td>
<td>X X X X X X</td>
<td>(N) programmable upper and lower switch-off position via “teach-in” function</td>
<td>—</td>
</tr>
<tr>
<td></td>
<td>Slewing resistance Adjustable brake / slewing resistance control</td>
<td>— — X — — X</td>
<td>(N) not with electrically driven slewing</td>
<td>9 / 10</td>
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<tr>
<td>Operation</td>
<td>Mobile control unit runs length of jib</td>
<td>— — X — — X</td>
<td>(R) for electric trolleys and slewing</td>
<td>11</td>
</tr>
<tr>
<td></td>
<td>Controls on load hook</td>
<td>X X X X X X</td>
<td>(N) lift/lower only, max. 250 kg, 1-fall hoist (GM2/GM4)</td>
<td>—</td>
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<tr>
<td></td>
<td>Remote control</td>
<td>X X X X X X</td>
<td>(N) observe regulations for safety devices</td>
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<tr>
<td>Control</td>
<td>Electronic control / contactor control, 48 V electric chain hoist</td>
<td>X X X X X X</td>
<td>—</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Electronic control / contactor control, 48 V trolley travel / slewing</td>
<td>— X X — X X</td>
<td>—</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Infinitely variable hoist speed via frequency converter</td>
<td>X X X X X X</td>
<td>(R) for particularly delicate lifting and lowering of the load</td>
<td>—</td>
</tr>
<tr>
<td></td>
<td>Infinitely variable hoist trolley and slew drive motions</td>
<td>— — X — — X</td>
<td>(R) for particularly delicate moving of the load</td>
<td>—</td>
</tr>
<tr>
<td></td>
<td>Electric chain hoist 3 / N / PE connection plug for auxiliary device</td>
<td>X X X X X X</td>
<td>(N) only with direct control lift/lower</td>
<td>—</td>
</tr>
<tr>
<td></td>
<td>Hours in operation counter</td>
<td>X X X X X X</td>
<td>—</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Safety load hooks</td>
<td>X X X X X X</td>
<td>—</td>
<td></td>
</tr>
</tbody>
</table>

* Some combinations of optional component configurations may not be compatible. Advice freely available upon request.
The ABUS electric wire rope hoists GM cover the essential load range from 1 to 120 tonnes. Five basic models are available, all with main connection "E". The smaller GNC counts out the ABUSCompact series. A continuous lift speed for 100 or 200kg, and the fact that it is delivered ready for connection to a 230V socket, makes it the ideal choice for flexible application in lifting lighter loads. The modular construction of motor and gear units opens the stage for a comprehensive range of products with lift speeds of up to 20 m/min or FMD classifications to 4m – at a persuasive price.

In addition, there are advantages work required due to especially durable brake design (in normal cases, 1 million full load brakings without maintenance). The self-conception of precision gear units, adjustable slipping clutch, especially hardened low-wearing chain, plug connection for safe mounting and inspection, and much more. For more information, please refer to our product brochure "ABUS Electric Chain Hoists".

ABUS Crane Systems

Overall plans outlined in detail the economic benefits of product standardisation to the full. ABUS offers a comprehensive range of economical and immediate options: overhead cranes, jib cranes, lightweight mobile gantries, monorail trolley, electric wire rope hoists, electric chain hoists and a wide variety of components. The range thus extends from solutions for extraordinary applications to the implementation of complete material handling systems.

ABUS has specialised in floor-free lifting and conveying technology to 120t – deliberately. Not only because this load range represents the vast majority of applications, but also because it pass onto you the economic benefits of product standardisation to the full. ABUS offers a comprehensive range of economical and immediate, available material handling solutions: overhead cranes, jib cranes, light crane systems, lightweight mobile gantries, monorail trolley, electric wire rope hoists, electric chain hoists and a wide variety of components. The range thus extends from solutions for extraordinary applications to the implementation of complete material handling systems.

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Overview of ABUS Crane Systems

Powerhouses for more than just jib cranes

Powerhouses for more than just jib cranes

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Further product information...

...on ABUS lightweight crane systems and on our entire product range will be gladly forwarded to you. You can also view these directly and download them from our homepage.

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